

**Technical data**  
**Hydraulic lift crane**

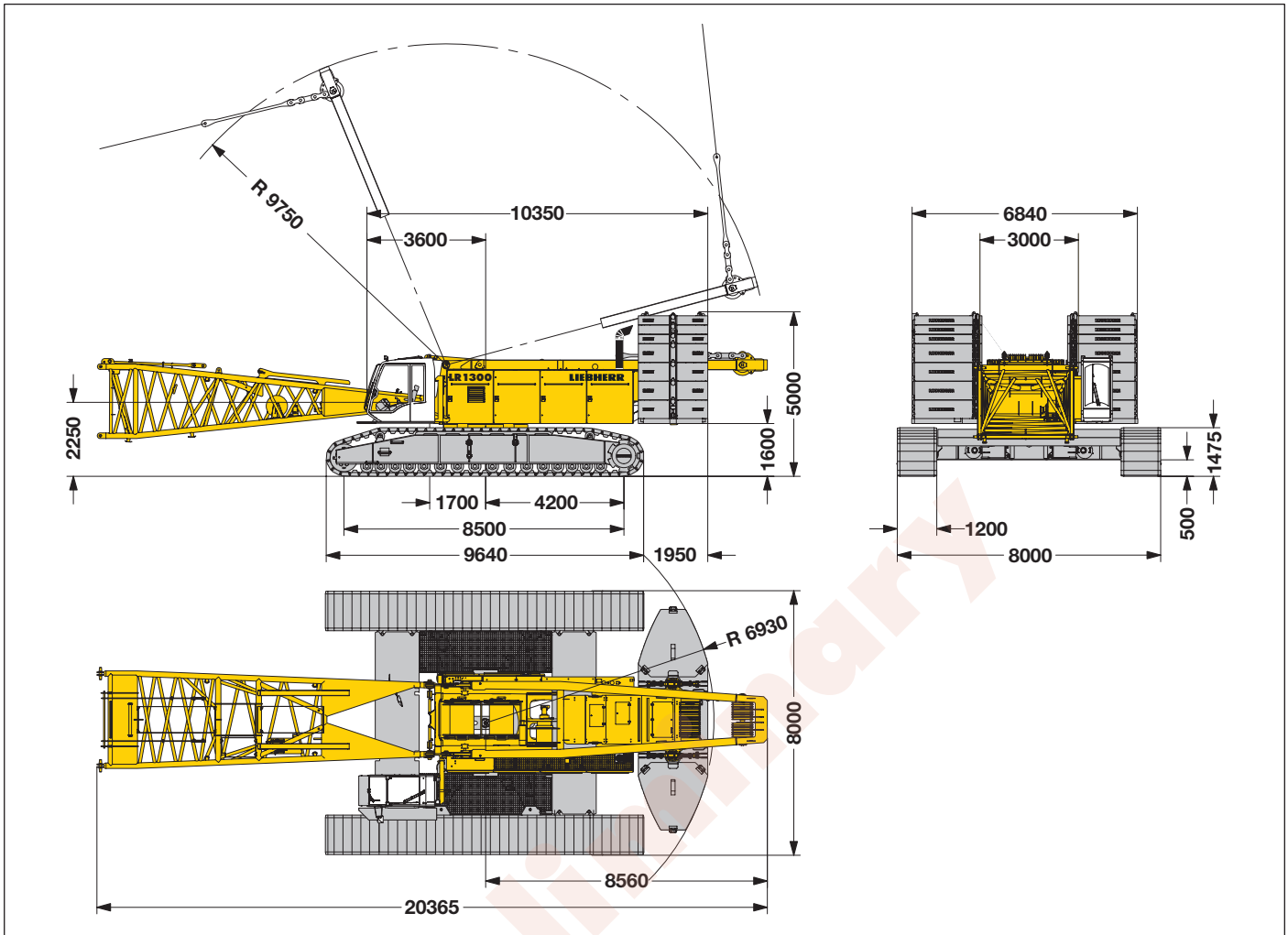
**LR 1300**  
Litronic®



**LIEBHERR**

# Dimensions

## Basic machine with undercarriage



### Operating weight

The operating weight includes the basic machine with crawlers, 2 main winches 150 kN and 20 m main boom, consisting of A-frame, boom foot (10 m), boom head (7 m), boom extension (3 m), 124 t basic counterweight, 57 t carbody counterweight and 300 t hook block.

Total weight \_\_\_\_\_ appr. 290 t

### Ground pressure

Ground bearing pressure \_\_\_\_\_ 1.7 kg/cm<sup>2</sup>

### Equipment

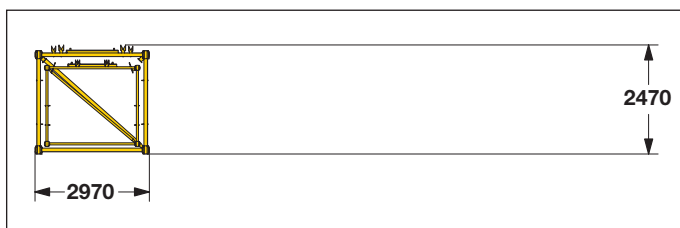
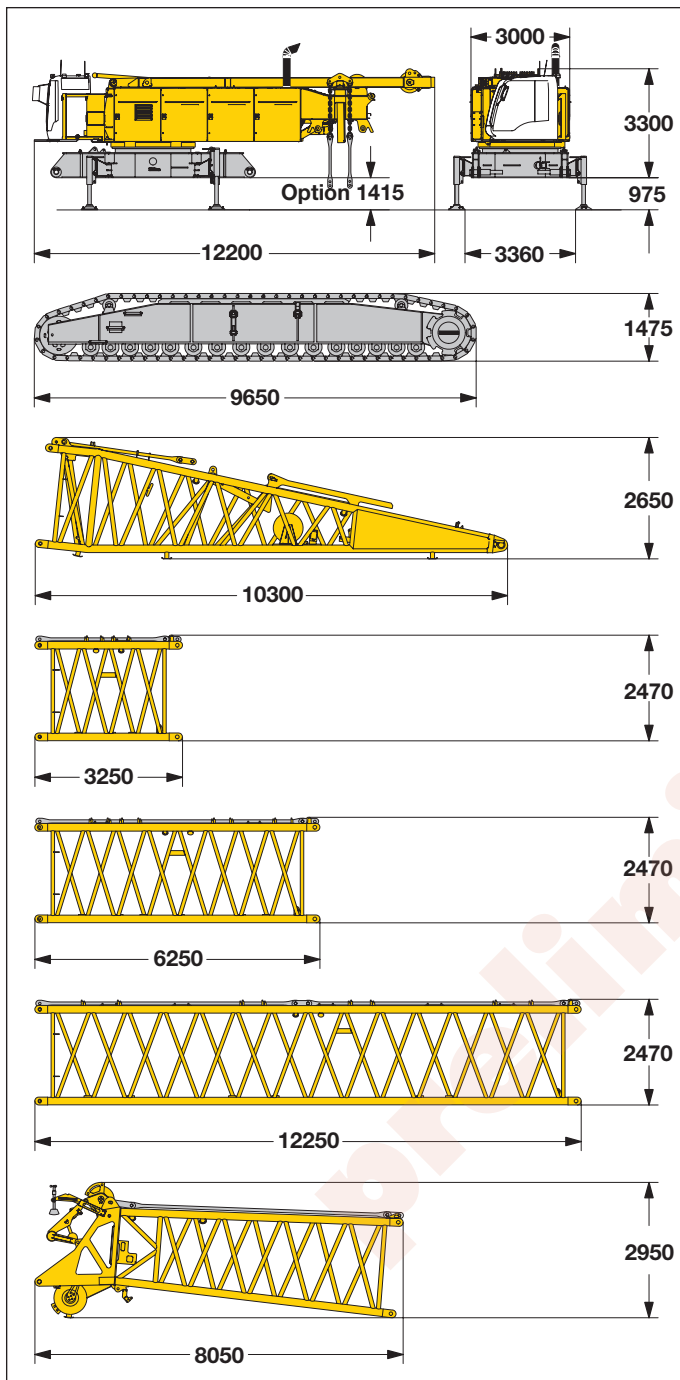
Main boom (No. 2821.xx) max. length \_\_\_\_\_ 98 m  
 High reach boom (No. 2821.xx und 2316.xx) \_\_\_\_\_ 120 m  
 Luffing jib (No. 2316.xx) max. length \_\_\_\_\_ 113 m  
 Max. combination \_\_\_\_\_ main boom 59 m and luffing jib 113 m  
 Auxiliary jib \_\_\_\_\_ 30 t

### Remarks

1. The lifting capacities stated are valid for lifting operation only (corresponding with crane classification according to F.E.M. 1.001, crane group A1).
2. Crane standing on firm, horizontal ground.
3. The weight of the lifting device (hoisting ropes, hook block, shackle etc.) must be deducted from the gross lifting capacity to obtain a net lifting value.
4. Additional equipment on boom (e.g. boom walkways, auxiliary jib) must be deducted to get the net lifting capacity.
5. For max. wind speed please refer to lift chart in operator's cab or manual.
6. Working radii are measured from center of swing and under load.
7. The lifting capacities are valid for 360 degrees of swing.
8. Calculation of stability under load is based on DIN 15019 / part 2 / chart 1 and ISO 4305 Tabele 1 + 2, tipping angle 4°.
9. The structures are calculated according to F.E.M. 1.001 - 1998 (EN 13001-2 / 2004)

# Transport dimensions and weights

Basic machine and boom (No. 2821.xx)



\*) Including pendants

## Basic machine

with A-frame, 2x 150 kN crane winches, without boom foot, hoisting ropes, basic counterweight and crawlers

Width	3000 mm
Weight	41800 kg

## Crawler

Flat track shoes	1200 mm
Width	1400 mm
Weight	22400 kg

## Boom foot (No. 2821.30) without winches

Width	2970 mm
Weight	5700 kg

## Boom section (No. 2821.24) 3 m

Width	2970 mm
Weight*	1200 kg

## Boom section (No. 2821.24) 6 m

Width	2970 mm
Weight*	1900 kg

## Boom section (No. 2821.24) 12 m

Width	2970 mm
Weight*	3350 kg

## Boom head (No. 2821.24)

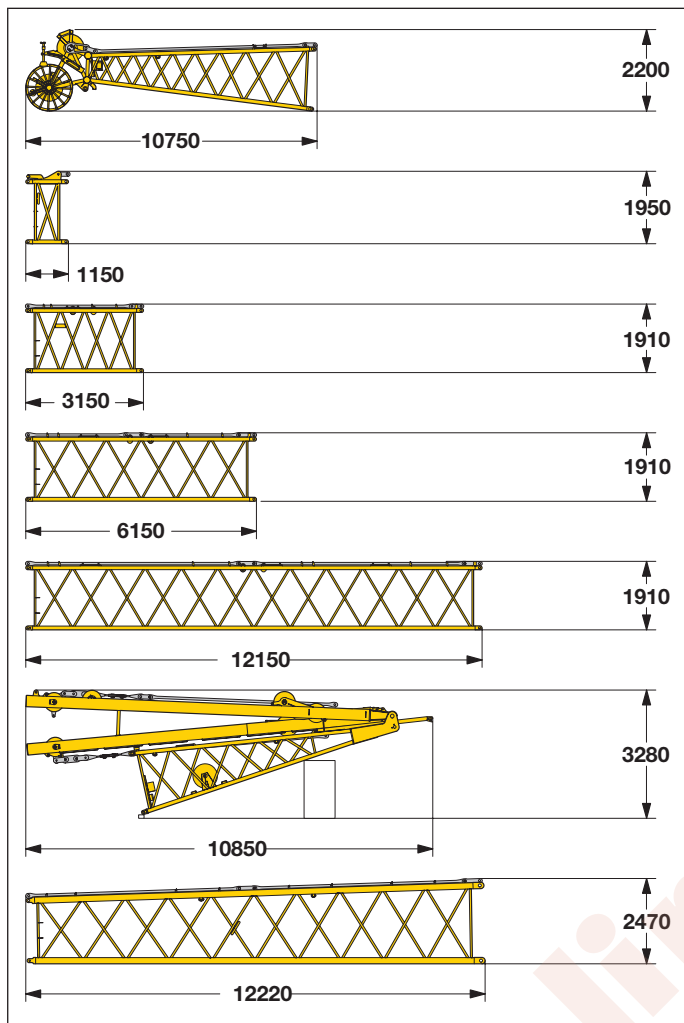
Width	2970 mm
Weight*	5400 kg

## Boom - luffing jib transport option

No. 2220.xx/1916.xx	12/12	6/6	3/3 m
Length	12500	6250	3250 mm
Weight*	5100	2840	1810 kg

# Transport dimensions and weights

## Luffing jib (No. 2316.xx)



### Luffing jib head (No. 2316.20)

Width	2430 mm
Weight*	1800 kg

### L - boom jib section (No. 2316.22) 1 m

Width	2430 mm
Weight*	XXX kg

### Luffing jib section (No. 2316.20) 3 m

Width	2430 mm
Weight*	600 kg

### Luffing jib section (No. 2316.20) 6 m

Width	2430 mm
Weight*	950 kg

### Luffing jib section (No. 2316.20) 12 m

Width	2430 mm
Weight*	1750 kg

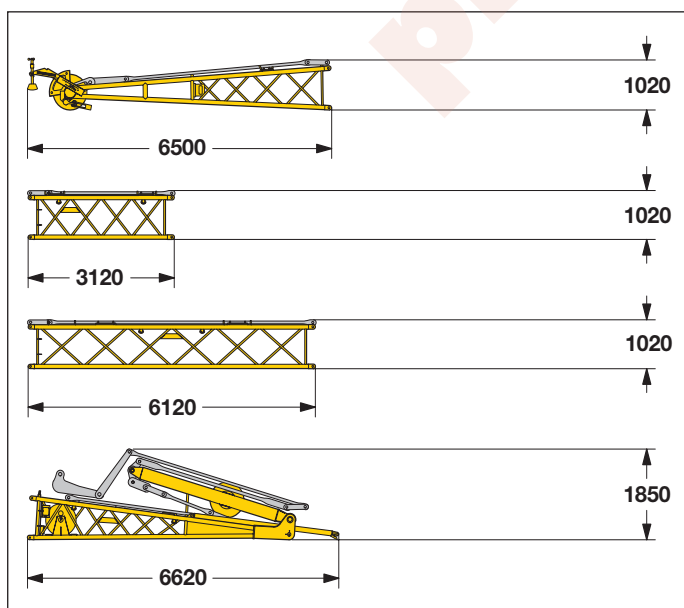
### Luffing jib foot with A-frames (No. 2316.22)

Width	2430 mm
Weight*	xxxx kg

### L - boom section tapered (No. 2821/2316.24) 12 m

Width	2970 mm
Weight*	3100 kg

## Fixed jib (No. 1008.xx)



### Fixed jib head (No. 1008.20)

Width	1140 mm
Weight*	935 kg

### Luffing jib section (No. 1008.17) 3 m

Width	1100 mm
Weight*	300 kg

### Luffing jib section (No. 1008.17) 6 m

Width	1100 mm
Weight*	460 kg

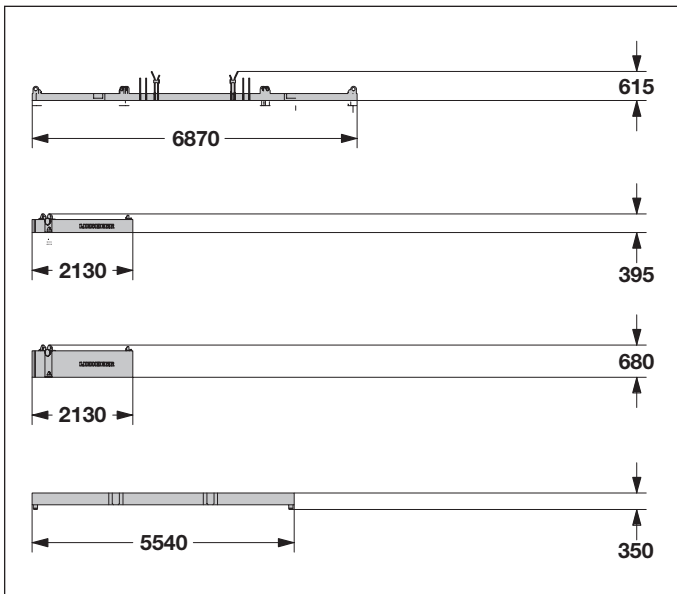
### Fixed jib foot with A-frame (No. 1008.20)

Width	1500 mm
Weight*	2050 kg

\*) Including pendants

# Transport dimension and weight

## Counterweights



### Counterweight

1x

Width	2100 mm
Weight	14120 kg

### Counterweight

6x

Width	2100 mm
Weight	5000 kg

### Counterweight

8x

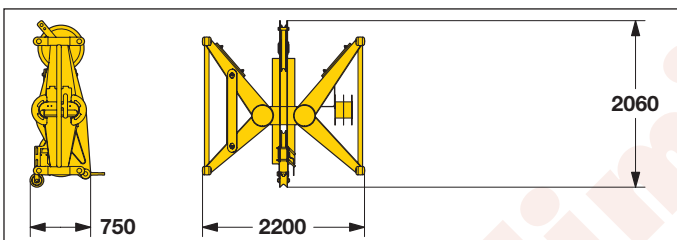
Width	2100 mm
Weight	10000 kg

### Carbody counterweight

4x

Width	1535 mm
Weight	14250 kg

## Mid fall (optional)

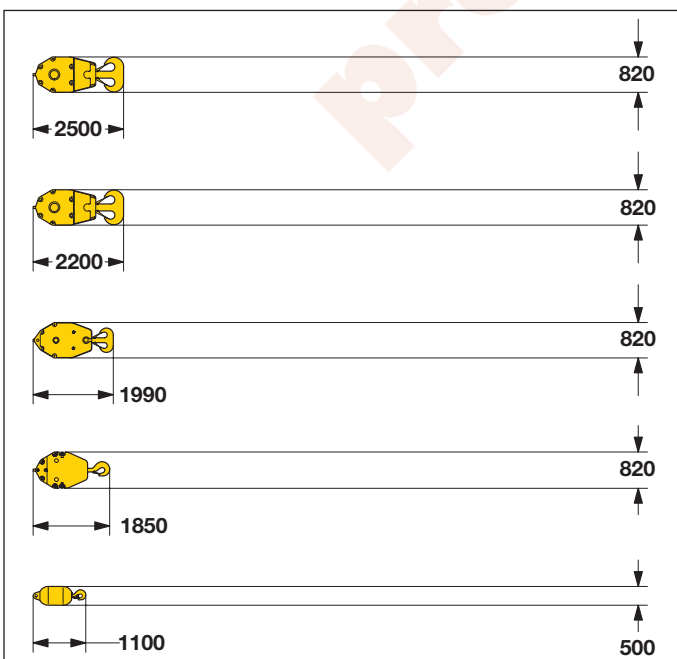


### Mid fall sections (No.2316.25)

0.5 m

Width	2430 mm
Weight	700 kg

## Hooks



### 300 t hook block - 11 sheaves

Width	880	1230	mm
Weight	3200	5500	kg

### 150 t hook block - 5 sheaves

Width	500	660	820	mm
Weight	1600	2800	4000	kg

### 100 t hook block - 3 sheaves

Width	340	480	620	mm
Weight	1100	2050	3000	kg

### 50 t hook block - 1 sheave

Width	280	410	540	mm
Weight	800	1600	2400	kg

### 16 t single hook

Width	500	mm
Weight	900	kg

# Technical description



## Engine

Power rating according to ISO 9249, 450 kW (612 PS) at 1900 rpm  
Engine type — Liebherr D 9508 A7  
Fuel tank — 900 l capacity with continuous level indicator and reserve warning  
Engine complies with NRMM exhaust certification EPA / CARB Tier 3 and 97/68 EC Stage III



## Hydraulic system

An axial displacement pump supplies the open loop hydraulic system for boom luffing, jib luffing and travel. The main hoist winches and swing are operated in a closed loop system. All functions can be operated simultaneously. To minimize peak pressure an automatic working pressure cut-off has been installed. All filters are electronically monitored.  
The use of synthetic environmentally friendly (biodegradable) oils is possible.  
Working pressure — max. 350 bar  
Oil tank capacity — 900 l



## Luffing jib winch

Line pull — max. 105 kN  
Rope diameter — 20 mm  
Jib luffing — 59 sec. from 15° to 78°



## Boom winch

Line pull — max. 217 kN  
Rope diameter — 24 mm  
Boom up — 137 sec. from 15° to 86°



## Swing

Consists of rollerbearing with external teeth, swing drive with fixed axial piston hydraulic motor, spring loaded and hydraulically released multi-disc holding brake, planetary gearbox and pinion.  
Both swing modes are possible – speed control or free swing.  
A multi-disc holding brake acts automatically at zero swing motion.  
Swing speed from 0 – 1.8 rpm continuously variable.



## Main winches

Line pull (1st layer) — max. 215 kN  
Line pull (7th layer) — 150 kN  
Rope diameter — 28 mm  
Drum diameter — 730 mm  
Rope speed m/min — 0 – 138  
Rope capacity in 7 layers — 570 m

The winches are outstanding in their compact design and easy assembly.  
Propulsion is via a planetary gearbox in an oil bath.  
Load support by the hydraulic system; additional safety factor provided by a spring loaded, multi-disc holding brake.  
The main winches use pressure controlled, variable flow hydraulic motors.  
This system features sensors that automatically adjust oil flow to provide max. winch speed depending on load.  
Option – winch with freefall system:  
Clutch and braking functions on the freefall system are provided by a compact designed, low wear and maintenance free multi-disc brake.



## Crawlers

Propulsion through axial piston motor, hydraulically released spring loaded multi-disc brake, crawler tracks, hydraulic chain tensioning device.  
Flat track shoes — 1200 mm  
Drive speed — 0–1.3 km/h



## Control

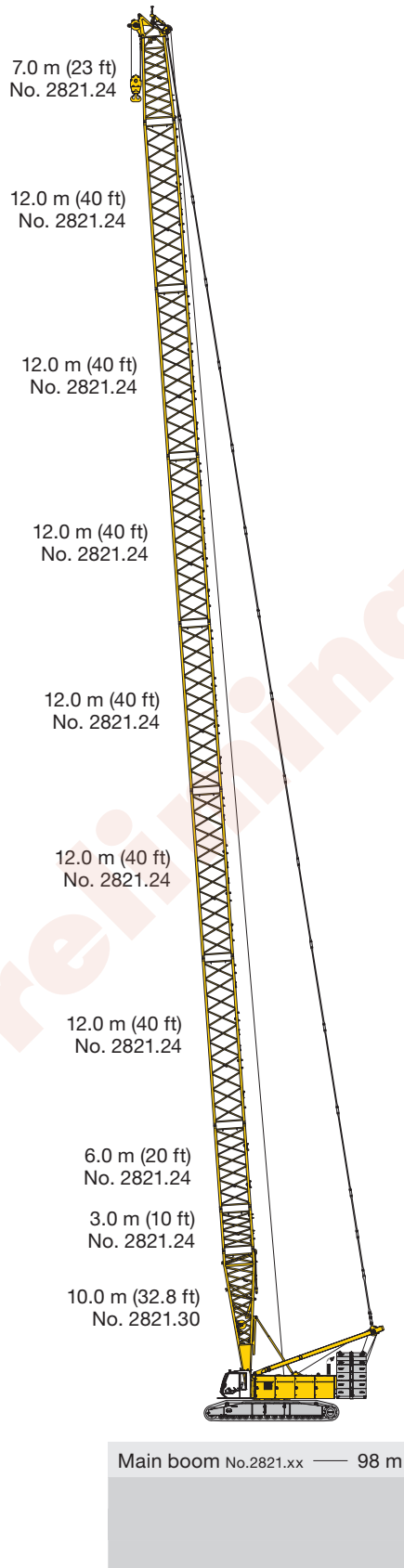
The control system – developed and manufactured by Liebherr – is designed to withstand extreme environmental conditions such as temperature, vibration and electromagnetic interference and to meet all requirements that are needed in heavy duty crane operation.  
Complete machine operating data are shown on a high resolution display. Standard operational information is displayed by means of graphical symbols, fault indications are displayed in plain text (more than 15 languages available).  
The cranes are equipped with proportional control for all main movements, which can be carried out simultaneously.  
The crane is operated with 2 multi-directional joysticks, the right for winch I and boom, the left for winch II and swing control.  
Option:  
Bi-directional double T-levers for simultaneous boom and luffing jib operation.  
The crawlers are activated by the two foot pedals. Additionally, hand levers can be attached to the pedals.  
Remote control for assembly of counterweight and boom hinge pins.



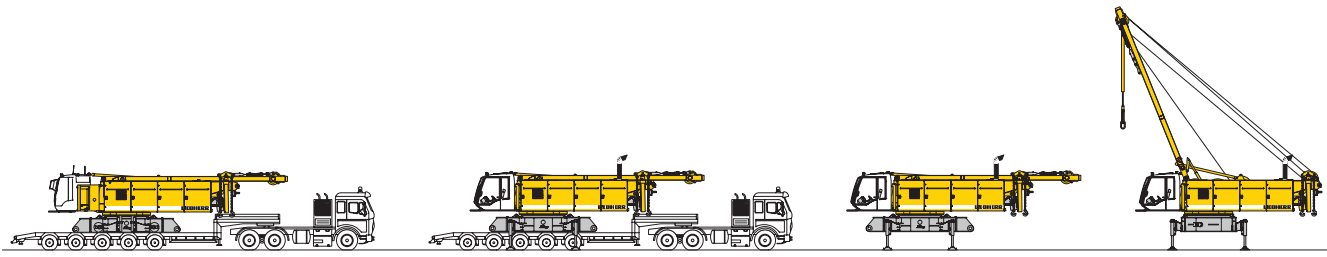
## Noise emission

Noise emissions correspond with 2000/14/EC directive on noise emission by equipment used outdoors

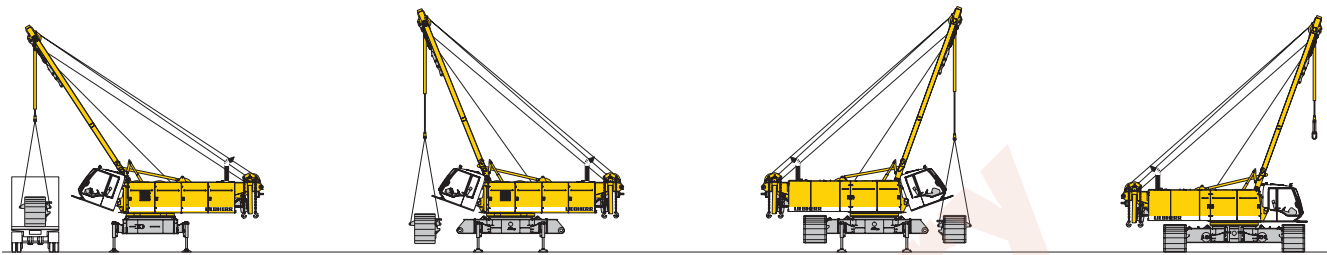
# Boom combinations



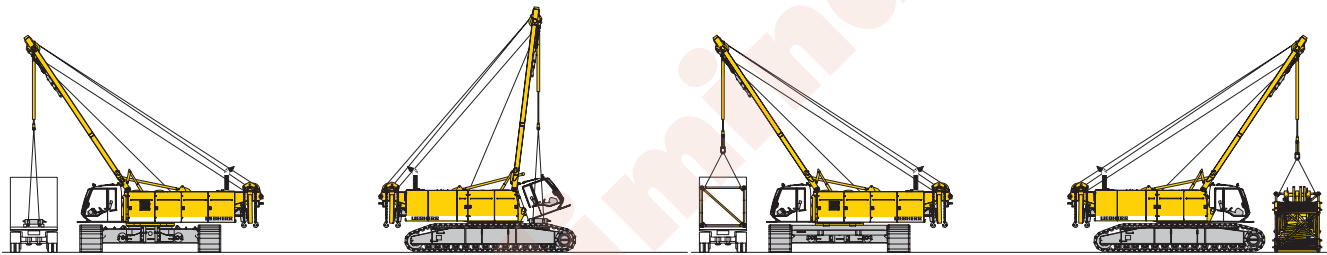
# Self assembly system



Unloading of basic machine

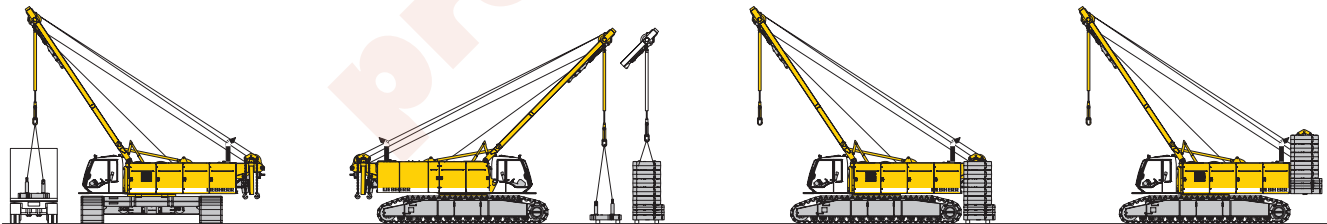


Unloading and assembly of crawlers



Unloading and assembly of carbody counterweight

Unloading and assembly of boom

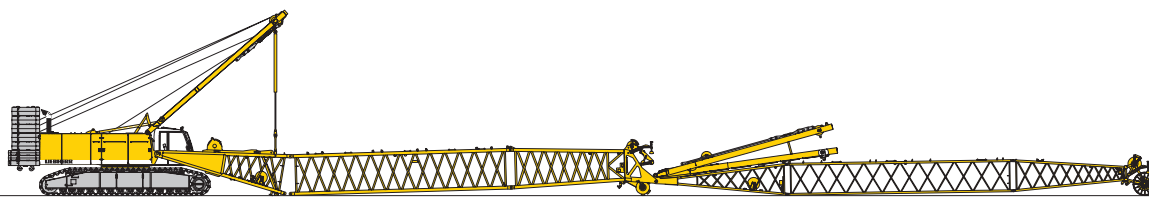


Unloading and assembly of counterweight

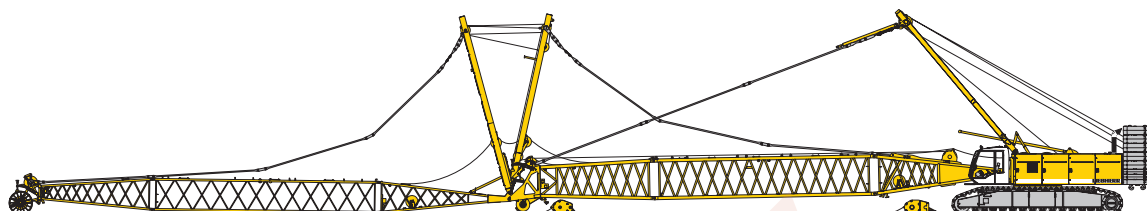


Unloading and assembly of boom foot

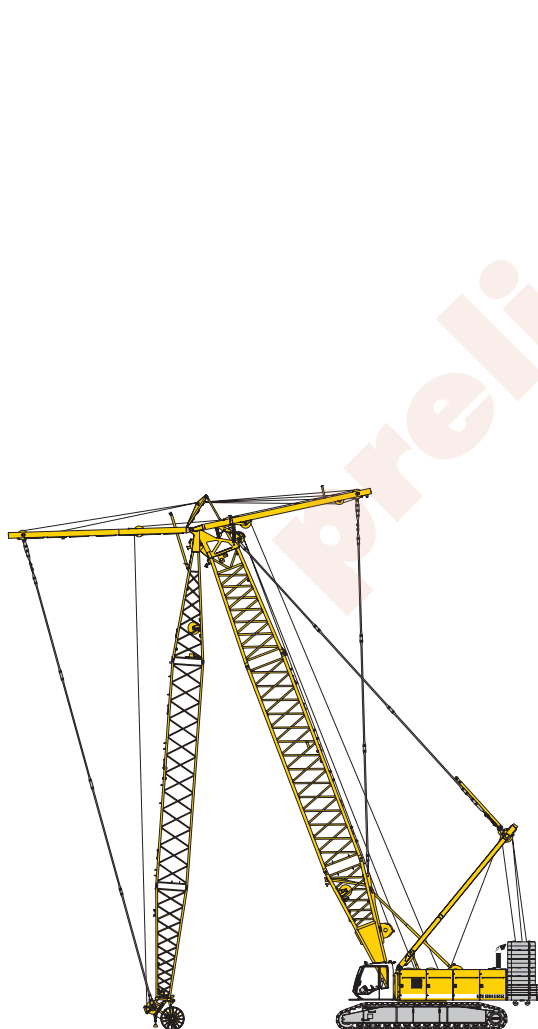
# Erecting of main boom to working position



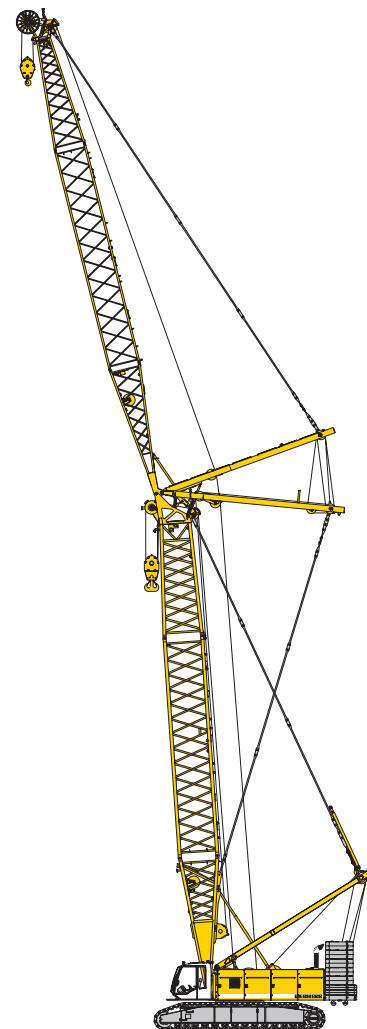
Assembly of boom



Reeving of hoist and luffing jib ropes



Erecting of main boom and luffing jib



Working position



# Liftchart for main boom (No. 2821.xx)

**104 t counterweight and 57 t carbody counterweight**

Radius (m)	Boom length in (m)															Radius (m)
	20 t	23 t	26 t	32 t	38 t	44 t	50 t	56 t	62 t	68 t	74 t	80 t	86 t	92 t	95 t	
4,5		300,5														4,5
5	293,8	300,5	297,6													5
6	262,1	261,2	259,5	247,6	239,3	214,6										6
7	226,1	226,0	224,6	218,1	209,5	200,5	191,6	171,4								7
8	196,5	196,4	196,1	193,2	187,1	181,2	171,5	164,1	153,5	133,2						8
9	173,4	173,4	173,1	172,8	168,3	162,3	153,9	146,3	139,2	130,7	114,0	102,1	88,1			9
10	154,9	154,9	154,6	154,3	152,0	144,6	137,7	131,4	125,5	120,0	109,4	101,3	88,1	77,3	71,9	10
12	127,2	127,2	126,9	126,7	123,5	118,3	113,3	108,7	104,3	100,2	96,2	92,5	83,8	74,8	70,0	12
14	107,3	107,4	107,1	106,9	103,6	99,7	95,9	92,3	88,8	85,6	82,4	79,4	76,4	71,5	66,8	14
18	75,8	76,1	76,1	76,1	75,9	75,1	72,5	70,1	67,6	65,4	63,1	60,9	58,8	56,7	55,7	18
20	65,4	65,8	65,8	65,8	65,6	65,3	64,3	62,2	60,1	58,1	56,1	54,2	52,3	50,5	49,6	20
24		51,0	51,1	51,3	51,0	50,8	50,3	50,0	48,6	47,0	45,4	43,8	42,2	40,7	40,0	24
26			45,7	45,9	45,7	45,4	45,0	44,6	44,1	42,7	41,2	39,7	38,3	36,9	36,2	26
32				34,2	34,1	33,8	33,4	33,0	32,5	32,1	31,5	30,3	29,1	27,9	27,3	32
38					26,4	26,2	25,8	25,4	24,9	24,5	23,9	23,4	22,6	21,6	21,1	38
44						20,8	20,4	20,1	19,6	19,1	18,6	18,1	17,5	16,9	16,3	44
50							16,3	16,1	15,6	15,1	14,7	14,2	13,6	13,1	12,8	50
55								13,5	13,0	12,6	12,0	11,5	11,0	10,4	10,2	55
60									10,8	10,4	9,9	9,4	8,8	8,3	8,0	60
65										8,5	8,0	7,5	7,0	6,4	6,2	65
70											6,4	6,0	5,4	4,9	4,6	70
75												4,6	4,0	3,4	3,1	75
80													2,6	2,0		80

# Liftchart for main boom (No. 2821.xx)

**124 t counterweight and 57 t carbody counterweight**

Radius (m)	Boom length in (m)															Radius (m)	
	20 t	23 t	26 t	32 t	38 t	44 t	50 t	56 t	62 t	68 t	74 t	80 t	86 t	92 t	98 t		
7,2									153,5							7,2	
8								171,5	164,1	153,5	133,2					8	
9								162,9	157,0	149,0	141,7	130,7	114,0	102,1	88,1	9	
10						154,4	148,2	142,6	137,6	130,7	121,5	109,4	101,3	88,1	77,3	67,1	10
12	137,1	137,2	136,1	134,4	129,2	126,3	122,0	116,6	111,6	106,9	100,1	94,7	83,8	74,8	66,0	12	
14	115,8	115,9	115,6	114,2	112,1	108,3	105,1	102,0	97,2	92,3	87,1	85,3	78,7	71,5	62,7	14	
16	99,8	100,0	99,7	99,5	97,2	95,6	92,0	88,7	85,9	82,5	77,6	75,0	70,3	65,2	59,1	16	
18	86,0	86,3	86,3	86,4	85,7	84,2	82,2	78,5	75,9	73,1	69,9	67,8	63,7	59,6	54,4	18	
20	74,4	74,8	74,8	74,8	74,6	74,3	73,3	70,9	68,1	65,4	62,5	61,3	58,4	55,3	50,7	20	
24		58,2	58,4	58,5	58,2	58,0	57,6	57,2	55,8	54,1	51,6	50,2	48,1	46,0	43,8	24	
26			52,3	52,5	52,2	52,0	51,6	51,2	50,7	49,3	47,6	46,1	44,2	42,0	39,9	26	
30				43,2	43,0	42,7	42,3	41,9	41,4	40,9	40,0	38,7	37,3	36,0	33,7	30	
32				39,4	39,3	39,0	38,6	38,2	37,7	37,3	36,7	35,6	34,3	33,1	31,5	32	
38					30,6	30,5	30,1	29,7	29,2	28,8	28,2	27,7	27,1	26,0	24,9	38	
44						24,4	24,1	23,7	23,2	22,8	22,2	21,7	21,2	20,6	19,7	44	
50							19,5	19,3	18,8	18,3	17,8	17,3	16,7	16,2	15,6	50	
55								16,2	15,8	15,4	14,8	14,4	13,8	13,3	12,7	55	
60									13,4	13,0	12,5	12,0	11,4	10,9	10,3	60	
65										10,9	10,4	9,9	9,4	8,8	8,0	65	
70											8,7	8,2	7,4	6,8	6,0	70	
75												6,4	5,7	5,0	4,3	75	
80													4,1	3,5	2,8	80	
85														2,7	2,1	85	

preliminary